

FORD 351C, 351M-400M 8 CYL. 1970-1982

HIGH ENERGY™ Hydraulic Flat Tappet Camshafts												
APPLICATION / CAMSHAFTS	VALVE SETTING		RPM OPERATING RANGE	CAMSHAFT PART NUMBER	CAM GRIND NUMBER	DURATION				VALVE LIFT		LOBE SEP. ANGLE
	IN.	EX.				ADVERTISED IN.	EX.	@ .050" IN.	EX.	W/1.73 ROCKER IN.	EX.	
HYDRAULIC-Excellent torque and mileage. OEM replacement. Smooth idle.	3	Hyd. Hyd.	800 to 4800	32-218-3	252H	252	252	206	206	.468	.468	110°
HYDRAULIC-Great mid-range torque for towing. Good power at low speeds. Smooth idle.	3	Hyd. Hyd.	1200 to 5200	32-219-3	260H	260	260	212	212	.484	.484	110°
HYDRAULIC-Everyday performance driving with stock converter, has noticeable idle.	3	Hyd. Hyd.	1500 to 5500	32-221-3	268H	268	268	218	218	.494	.494	110°
MAGNUM Hydraulic Flat Tappet Camshafts												
HYDRAULIC-Great for mild street machines. 2000+ stall converter, 3.30-4.0 gear, headers. Mild rough idle.	3	Hyd. Hyd.	1800 to 5800	32-224-4	270H	270	270	224	224	.519	.519	110°
HYDRAULIC-Good in street machine with 2500+ stall converter, headers, gears, 9:1-10:1 compression. Rough idle.	3	Hyd. Hyd.	2000 to 6000	32-225-4	280H	280	280	230	230	.530	.530	110°
HYDRAULIC-Street/strip use with 3000+ stall, 10:1 compression, low gears. Racy idle.	3	Hyd. Hyd.	2500 to 6500	32-234-4	292H	292	292	244	244	.560	.560	110°
HYDRAULIC-Bracket race/limited street use, 3500+ stall, 11:1 compression, radical rough idle.	3	Hyd. Hyd.	3000 to 7000	32-235-4	305H	305	305	253	253	.585	.585	110°
XTREME ENERGY™ Hydraulic Flat Tappet Camshafts												
HYDRAULIC-Strong torque thru low end & mid-range, good idle	3	Hyd. Hyd.	1200 to 5200	32-241-4	XE256H	256	268	212	218	.487	.493	110°
HYDRAULIC-Strong torque, excellent response. Good mid-range, stock converter, 3.23 gears.	3	Hyd. Hyd.	1400 to 5600	32-242-4	XE262H	262	270	218	224	.513	.520	110°
HYDRAULIC-Very strong mid-range and throttle response 2400+ stall, 3.73+ gears.	3	Hyd. Hyd.	2000 to 6000	32-246-4	XE274H	274	286	230	236	.562	.565	110°
HYDRAULIC-Street/strip with 2800+ stall, 9.5:1 compression, headers and gears, rough idle.	3	Hyd. Hyd.	2300 to 6500	32-250-4	XE284H	284	296	240	246	.584	.588	110°
DUAL ENERGY™ Hydraulic Flat Tappet Camshafts												
HYDRAULIC-Good torque and mileage. Good RV and towing cam. Works well with stock exhaust.	3	Hyd. Hyd.	1000 to 5500	32-206-3	255DEH	255	265	203	216	.465	.495	110°
HYDRAULIC-Very strong mid-range and torque. Everyday performance with stock exhaust.	3	Hyd. Hyd.	1500 to 5750	32-207-3	265DEH	265	275	211	223	.484	.510	110°
HYDRAULIC-High performance street cam. Superior high end power. Works with 2000+ converter, has choppy idle.	3	Hyd. Hyd.	2000 to 6000	32-208-3	275DEH	275	285	219	232	.515	.541	110°
DRAG RACE Hydraulic Flat Tappet Camshaft												
APPLICATION / CAMSHAFTS	VALVE SETTING		RPM OPERATING RANGE	CAMSHAFT PART NUMBER	CAM GRIND NUMBER	DURATION				VALVE LIFT		LOBE SEP. ANGLE
	IN.	EX.				ADVERTISED IN.	EX.	@ .050" IN.	EX.	W/1.73 ROCKER IN.	EX.	
HYDRAULIC-Good torque in heavy car. 3500+ stall or 4 speed 10:1 compression.	3	Hyd. Hyd.	3000 to 7000	32-235-4	305H	305	305	253	253	.585	.585	110°

Except as noted, not legal for sale or use on pollution-controlled motor vehicles.

FORD 351C, 351M-400M 8 CYL. 1970-1982

HIGH ENERGY™ Hydraulic Flat Tappet Camshafts

K-KIT	SK-KIT	CL-KIT	RP-KIT	LIFTERS	TIMING SET	ROCKER ARMS	PUSH RODS	VALVE SPRINGS	STEEL RET.	VALVE LOCKS	VALVE SEALS
K32-218-3	SK32-218-3 ⁷	CL32-218-3 ⁷	N/A	832-16	3221	1411-16 ¹	7832-16 ⁸	940-16	743-16 ³	601-16	502-16
K32-219-3	SK32-219-3 ⁷	CL32-219-3 ⁷	N/A	832-16	3221	1411-16 ¹	7832-16 ⁸	940-16	743-16 ³	601-16	502-16
K32-221-3	SK32-221-3 ⁷	CL32-221-3 ⁷	N/A	832-16	3221	1411-16 ¹	7832-16 ⁸	940-16	743-16 ³	601-16	502-16

MAGNUM Hydraulic Flat Tappet Camshafts

K32-224-4	SK32-224-4 ⁷	CL32-224-4 ⁷	N/A	832-16 862-16 ³⁷	2121 3121	1411-16 ¹ 1330-16 ¹	7502-16 ⁸ 7945-16	972-16 924-16 ²	747-16 ³ 741-16	611-16 ⁷¹	502-16 503-16 ²
K32-225-4	SK32-225-4 ⁷	CL32-225-4 ⁷	N/A	832-16 862-16 ³⁷	2121 3121	1411-16 ¹ 1330-16 ¹	7502-16 ⁸ 7945-16	972-16 924-16 ²	747-16 ³ 741-16	611-16 ⁷¹	502-16 503-16 ²
K32-234-4	SK32-234-4 ⁷	CL32-234-4 ⁷	N/A	832-16 862-16 ³⁷	2121 3121	1411-16 ¹ 1330-16 ¹	7502-16 ⁸ 7945-16	924-16 ² 26120-16	741-16 795-16	611-16 ⁷¹ 614-16 ⁷¹	503-16 ²
K32-235-4	SK32-235-4 ⁷	CL32-235-4 ⁷	N/A	832-16 862-16 ³⁷	2121 3121	1411-16 ¹ 1330-16 ¹	7502-16 ⁸ 7945-16	924-16 ² 26120-16	741-16 795-16	611-16 ⁷¹ 614-16 ⁷¹	503-16 ²

XTREME ENERGY™ Hydraulic Flat Tappet Camshafts

K32-241-4	SK32-241-4 ⁷	CL32-241-4 ⁷	N/A	832-16 862-16 ³⁷	2121 3121	1411-16 ¹ 1330-16 ¹	7502-16 ⁸ 7945-16	972-16 924-16 ²	747-16 ³ 741-16	611-16 ⁷¹	502-16 503-16 ²
K32-242-4	SK32-242-4 ⁷	CL32-242-4 ⁷	N/A	832-16 862-16 ³⁷	2121 3121	1411-16 ¹ 1330-16 ¹	7502-16 ⁸ 7945-16	972-16 924-16 ²	747-16 ³ 741-16	611-16 ⁷¹	502-16 503-16 ²
K32-246-4	SK32-246-4 ⁷	CL32-246-4 ⁷	N/A	832-16 862-16 ³⁷	2121 3121	1411-16 ¹ 1330-16 ¹	7502-16 ⁸ 7945-16	924-16 ² 26120-16	741-16 795-16	611-16 ⁷¹ 614-16 ⁷¹	503-16 ²
K32-250-4	SK32-250-4 ⁷	CL32-250-4 ⁷	N/A	832-16 862-16 ³⁷	2121 3121	1411-16 ¹ 1330-16 ¹	7502-16 ⁸ 7945-16	924-16 ² 26120-16	741-16 795-16	611-16 ⁷¹ 614-16 ⁷¹	503-16 ²

DUAL ENERGY™ Hydraulic Flat Tappet Camshafts

K32-206-3	SK32-206-3 ⁷	CL32-206-3 ⁷	N/A	832-16	3221	1411-16 ¹	7832-16 ⁸	940-16 924-16 ²	743-16 ³ 741-16	601-16	502-16 503-16 ²
K32-207-3	SK32-207-3 ⁷	CL32-207-3 ⁷	N/A	832-16	3221	1411-16 ¹	7832-16 ⁸	972-16 924-16 ²	747-16 ³ 741-16	611-16 ⁷¹	502-16 503-16 ²
K32-208-3	SK32-208-3 ⁷	CL32-208-3 ⁷	N/A	832-16	3221	1411-16 ¹	7832-16 ⁸	972-16 924-16 ²	747-16 ³ 741-16	611-16 ⁷¹	502-16 503-16 ²

DRAG RACE Hydraulic Flat Tappet Camshaft

LIFTERS	TIMING SET	ROCKER ARMS	PUSH RODS	VALVE SPRINGS	RETAINERS	VALVE LOCKS	VALVE SEALS	LASH CAPS	REV. KIT	DIST. GEARS	STUD GIRDLES
862-16 ³⁷	3121	1330-16 ¹ 1130-16 ¹	7945-16	928-16 ² 930-16 ²	741-16 732-16	611-16 ⁷¹	503-16 ²	621-16	N/A	432	4016 ⁷⁴

Footnotes: Master Footnote Index on page 13.

1 Requires screw-in studs & guide plates.
2 Requires machining on cylinder heads.

3 Valve spring oil shield available.
7 Stock springs cannot be used.
8 Fits only certain years.

37 Adjustable valve train required.
71 For engines with multi-groove valves, use Part #624-16 locks.
CAN NOT be used with lash caps.
74 Fits only 302/351C Boss & SWO heads.

RED NUMBERS ARE THE PREMIUM CHOICE.

FORD 351C, 351M-400M 8 CYL. 1970-1982

MAGNUM Retro-Fit Hydraulic Roller Camshafts, Designed to put hydraulic roller cams and lifters in all 351C engines

APPLICATION / CAMSHAFTS	VALVE SETTING		RPM OPERATING RANGE	CAMSHAFT PART NUMBER	CAM GRIND NUMBER	DURATION				VALVE LIFT		LOBE SEP. ANGLE
	IN.	EX.				IN.	EX.	IN.	EX.	IN.	EX.	
HYDRAULIC ROLLER-Best with stock engine for economy or towing. Can be used with stock gears and converter. Smooth idle.	3	Hyd. Hyd.	1200 to 4500	32-411-8	260HR	260	260	206	206	.510	.510	110°
HYDRAULIC ROLLER-Mild street performance. Slightly noticeable lobe at idle. Will work with stock converter or even better with 1800+ stall & gear upgrade.	3	Hyd. Hyd.	1800 to 5000	32-421-8	270HR	270	270	215	215	.566	.566	110°
HYDRAULIC ROLLER-Great in street machines. Best above 3500+ rpm. Good torque. Largest cam with stock heads and intake. Likes 2000+ stall.	3	Hyd. Hyd.	2000 to 5500	32-431-8	284HR	284	284	224	224	.566	.566	110°
HYDRAULIC ROLLER-Perfect for street machine. Best with 4 speed and 3.40-4.10 gears. Aftermarket intake, headers and mild converter. 2500+ converter.	3	Hyd. Hyd.	2500 to 6000	32-541-8	290HR	290	290	230	230	.578	.578	110°
HYDRAULIC ROLLER-Street/strip only. 4 speed or 3000+ stall and 4.10 or lower gear. Higher compression, aftermarket intake and headers.	3	Hyd. Hyd.	3000 to 6500	32-651-8	304HR	304	304	244	244	.612	.612	110°

MAGNUM Mechanical Flat Tappet Camshafts

SOLID-Excellent torque. Everyday performance. 2000+ converter and 9:1 compression. Noticeable idle.	3	.022 .022	1800 to 5800	32-237-4	270S	270	270	224	224	.540	.540	110°
SOLID-Street machine with headers, 2500+ converter, 9:1. Great mid-range power. Mild rough idle.	3	.022 .022	2000 to 6000	32-238-4	282S	282	282	236	236	.570	.570	110°
SOLID-Street/strip, 3000+ stall, low gear, 10:1 compression. Rough idle. Great mid-range and top end.	3	.022 .022	2500 to 6500	32-239-4	294S	294	294	248	248	.605	.605	110°
SOLID-Pro Street/bracket race. Excellent top end, 3500+ stall and 11:1 compression. Radical idle.	3	.022 .022	3000 to 7000	32-240-4	306S	306	306	260	260	.640	.640	110°

Product Spotlight

FORD PRO MAGNUM™ RETRO-FIT HYDRAULIC ROLLER LIFTERS

COMP Cams® introduces new Pro Magnum™ Retro-Fit Hydraulic Roller Lifters that yield the ultimate in durability and performance for Ford Small or Big Block applications. Specifically designed to perform at higher engine speeds, these direct drop-in lifters resist lifter "pump up"; therefore increasing the upper rpm limit of your engine.



See Page 240 For More Information

Except as noted, not legal for sale or use on pollution-controlled motor vehicles.

FORD 351C, 351M-400M 8 CYL. 1970-1982

MAGNUM Retro-Fit Hydraulic Roller Camshafts, Designed to put hydraulic roller cams and lifters in all 351C engines

K-KIT	SK-KIT	CL-KIT	RP-KIT	LIFTERS	TIMING SET	ROCKER ARMS	PUSH RODS	VALVE SPRINGS	STEEL RET.	VALVE LOCKS	VALVE SEALS
K32-411-8	SK32-411-8 ⁷	CL32-411-8 ⁷	N/A	851-16 ³² 8931-16	2121 3121	1411-16 ¹ 1330-16 ¹	7825-16 ⁵⁵ 7974-16	924-16 ² 26120-16	741-16 795-16	611-16 ⁷¹ 614-16 ⁷¹	503-16 ²
K32-421-8	SK32-421-8 ⁷	CL32-421-8 ⁷	N/A	851-16 ³² 8931-16	2121 3121	1411-16 ¹ 1330-16 ¹	7825-16 ⁵⁵ 7974-16	924-16 ² 26120-16	741-16 795-16	611-16 ⁷¹ 614-16 ⁷¹	503-16 ²
K32-431-8	SK32-431-8 ⁷	CL32-431-8 ⁷	N/A	851-16 ³² 8931-16	2121 3121	1411-16 ¹ 1330-16 ¹	7825-16 ⁵⁵ 7974-16	924-16 ² 26120-16	741-16 795-16	611-16 ⁷¹ 614-16 ⁷¹	503-16 ²
K32-541-8	SK32-541-8 ⁷	CL32-541-8 ⁷	N/A	851-16 ³² 8931-16	2121 3121	1411-16 ¹ 1330-16 ¹	7825-16 ⁵⁵ 7974-16	924-16 ² 26120-16	741-16 795-16	611-16 ⁷¹ 614-16 ⁷¹	503-16 ²
K32-651-8	SK32-651-8 ⁷	CL32-651-8 ⁷	N/A	851-16 ³² 8931-16	2121 3121	1411-16 ¹ 1330-16 ¹	7825-16 ⁵⁵ 7974-16	924-16 ² 930-16	741-16 732-16	611-16 ⁷¹	503-16 ²

MAGNUM Mechanical Flat Tappet Camshafts

K32-237-4	SK32-237-4 ⁷	CL32-237-4 ⁷	N/A	833-16 809-16 ¹²	2121 3121	1411-16 ¹ 1330-16 ¹	7502-16 ⁸ 7945-16 ⁸	972-16 924-16 ²	747-16 ³ 741-16	611-16 ⁷¹	502-16 503-16 ²
K32-238-4	SK32-238-4 ⁷	CL32-238-4 ⁷	N/A	833-16 809-16 ¹²	2121 3121	1411-16 ¹ 1330-16 ¹	7502-16 ⁸ 7945-16 ⁸	972-16 924-16 ²	747-16 ³ 741-16	611-16 ⁷¹	502-16 503-16 ²
K32-239-4	SK32-239-4 ⁷	CL32-239-4 ⁷	N/A	833-16 809-16 ¹²	2121 3121	1411-16 ¹ 1330-16 ¹	7502-16 ⁸ 7945-16 ⁸	924-16 ² 930-16 ²	741-16 732-16	611-16 ⁷¹	503-16 ²
K32-240-4	SK32-240-4 ⁷	CL32-240-4 ⁷	N/A	833-16 809-16 ¹²	2121 3121	1411-16 ¹ 1330-16 ¹	7502-16 ⁸ 7945-16 ⁸	924-16 ² 930-16 ²	741-16 732-16	611-16 ⁷¹	503-16 ²

Torque Converters for Magnum and Xtreme Energy Cams™ listed on pages 350-351.

Footnotes: Master Footnote Index on page 13.

- 1 Requires screw-in studs & guide plates.
- 2 Requires machining on cylinder heads.
- 3 Valve spring oil shield available.
- 7 Stock springs cannot be used.
- 8 Fits only certain years.
- 12 Hi-Tech™ Lite Lifters. No Chamfers.
- 32 Requires lifter installation kit Part #31-1000 for retro fit applications.
- 55 For 351M and 400M engines, use Part #7824-16 pushrods on retro-fit cams.
- 71 For engines with multi-groove valves, use Part #624-16 locks. CAN NOT be used with lash caps.


RED NUMBERS ARE THE PREMIUM CHOICE.

Product Spotlight

COMP CAMS® APPAREL

You've got the same camshaft technology as winning racers around the world, now you can wear the same high performance apparel.

See Page 346 For More Information



FORD 351C, 351M-400M 8 CYL. 1970-1982

DRAG RACE Mechanical Flat Tappet Camshafts													
APPLICATION / CAMSHAFTS	VALVE SETTING		RPM OPERATING RANGE	CAMSHAFT PART NUMBER	CAM GRIND NUMBER	DURATION @ .050"				VALVE LIFT W/1.73 ROCKER		LOBE SEP. ANGLE	
	IN.	EX.				IN.	EX.	IN.	EX.	IN.	EX.		
SOLID-Best in large c.i. street machine. 10:1 comp, 3500+ stall, 4.10 gear.	3	.028	.030	3200 to 6200	32-638-5	284B-8	284	294	246	256	.564	.589	108°
SOLID-Excellent torque for heavy cars, 3500+ stall or 4 speed with 10.5:1 compression.	3	.028	.030	3800 to 6800	32-644-5	294B-6	294	304	256	266	.589	.615	106°

OVAL TRACK Mechanical Flat Tappet Camshaft													
APPLICATION / CAMSHAFTS	VALVE SETTING		RPM OPERATING RANGE	CAMSHAFT PART NUMBER	CAM GRIND NUMBER	DURATION @ .050"				VALVE LIFT W/1.73 ROCKER		LOBE SEP. ANGLE	
	IN.	EX.				IN.	EX.	IN.	EX.	IN.	EX.		
SOLID-Best for 1/4-3/8 mile track, broad torque range.	3	.022	.024	3500 to 6500	32-642-5	285B-6	285	295	250	260	.614	.645	106°

MAGNUM Mechanical Roller Camshafts													
APPLICATION / CAMSHAFTS	VALVE SETTING		RPM OPERATING RANGE	CAMSHAFT PART NUMBER	CAM GRIND NUMBER	DURATION @ .050"				VALVE LIFT W/1.73 ROCKER		LOBE SEP. ANGLE	
	IN.	EX.				IN.	EX.	IN.	EX.	IN.	EX.		
MECHANICAL ROLLER-Excellent power for serious street use. 3000+ stall with low gear and headers. Rough idle.	3	.020	.020	2500 to 6500	32-771-9 ⁵	288R	288	288	244	244	.623	.623	110°
MECHANICAL ROLLER-Ultimate Pro Street cam. 4000+ stall or 4 speed 11:1 compression, radical race idle.	3	.020	.020	3000 to 7000	32-772-9 ⁵	308R	308	308	262	262	.651	.651	110°

Product Spotlight

ENGINE BREAK-IN & ASSEMBLY LUBRICANTS

Protect your new or rebuilt engine during critical engine start-up!

Put back what conventional assembly lubricants and motor oils can no longer provide. Utilizing a special blend of extreme pressure additives once found in off-the-shelf oils, COMP Cams® engine break-in and assembly lubricants promote proper break-in and protect against premature camshaft, lifter and valve train component failure.

- Extend the durability of internal engine components including camshafts, lifters and all valve train components
- Special blends of extreme pressure additives no longer available in conventional motor oils
- Provides added protection during critical engine break-in process
- Compatible with any petroleum, synthetic or blended motor oil



See Page 234 For More Information

Footnotes: Master Footnote Index on page 13.
5 Requires distributor gear upgrade.

Except as noted, not legal for sale or use on pollution-controlled motor vehicles.

FORD 351C, 351M-400M 8 CYL. 1970-1982

DRAG RACE Mechanical Flat Tappet Camshafts

LIFTERS	TIMING SET	ROCKER ARMS	PUSH RODS	VALVE SPRINGS	RETAINERS	VALVE LOCKS	VALVE SEALS	LASH CAPS	REV. KIT	DIST. GEARS	STUD GIRDLES
833-16 809-16 ¹²	3121	1330-16 ¹ 1130-16 ¹	7945-16 ⁸	924-16 ² 930-16 ²	741-16 732-16	611-16 ⁷¹	503-16 ²	621-16	N/A	432	4016 ⁷⁴
833-16 809-16 ¹²	3121	1330-16 ¹ 1130-16 ¹	7945-16 ⁸	924-16 ² 930-16 ²	741-16 732-16	611-16 ⁷¹	503-16 ²	621-16	N/A	432	4016 ⁷⁴

OVAL TRACK Mechanical Flat Tappet Camshaft

833-16 809-16 ¹²	3121	1330-16 ¹ 1130-16 ¹	7945-16 ⁸	924-16 ² 930-16 ²	741-16 732-16	611-16 ⁷¹	503-16 ²	621-16	N/A	432	4016 ⁷⁴
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MAGNUM Mechanical Roller Camshafts

K-KIT	SK-KIT	CL-KIT	LIFTERS	DIST. GEARS	TIMING SET	ROCKER ARMS	PUSH RODS	VALVE SPRINGS	STEEL RET.	VALVE LOCKS	VALVE SEALS
K32-771-9	SK32-771-9 ⁷	CL32-771-9 ⁷	840-16 ⁶	432	2121 3121	1330-16 ¹ 1130-16 ¹	7502-16 ⁸	929-16 ² 939-16 ²	749-16 741-16	611-16 ⁷¹	503-16 ²
K32-772-9	SK32-772-9 ⁷	CL32-772-9 ⁷	840-16 ⁶	432	2121 3121	1330-16 ¹ 1130-16 ¹	7502-16 ⁸	929-16 ² 939-16 ²	749-16 741-16	611-16 ⁷¹	503-16 ²

Footnotes: Master Footnote Index on page 13.

1 Requires screw-in studs & guide plates.

2 Requires machining on cylinder heads.

6 Offset lifters available.

7 Stock springs cannot be used.

8 Fits only certain years.

12 Hi-Tech™ Lite Lifters. No Chamfers.

71 For engines with multi-groove valves, use Part #624-16 locks.

CAN NOT be used with lash caps.

74 Fits only 302/351C Boss & SVO heads.

RED NUMBERS ARE THE PREMIUM CHOICE.

Product Spotlight

MASTER CAM LOBE PROFILE CATALOG

Designed for professional engine builders, our Master Cam Lobe Profile Catalog features every lobe profile in the extensive COMP Cams® library.



Part #LC2006
Master Cam Lobe Profile Catalog



Camshaft Type	Part #	Grind Number	Duration In Degrees				Valve Lift		Lobe Separation Angle
			Advertised		@.050"		Intake	Exhaust	
			Intake	Exhaust	Intake	Exhaust	Intake	Exhaust	
SOLID	35-749-7	304Z-6	304N-1	318N-1E	272	280	.656	.648	106°
SOLID	35-750-7	306XZ-8	306XX	320-12	274	284	.652	.658	108°
SOLID	35-751-7	304NAZ-6	304N-1	312XX	272	280	.656	.664	106°
ROLLER	35-803-9	296BR-6	296-5	300-5	260	264	.672	.672	106°
ROLLER	35-805-9	300BR-6	300-5	304-5	264	268	.672	.672	106°
ROLLER	35-807-9	304BR-6	304-5	308-5	268	272	.672	.672	106°
ROLLER	35-809-9	308BR-6	308-5	312-5	272	276	.672	.672	106°
ROLLER	35-811-9	312BR-6	312-5	316-5	276	280	.672	.672	106°
ROLLER	35-813-9	280CR-6	280-8	RT288-2	252	258	.704	.682	106°
ROLLER	35-815-9	286CR-6	RT286-2	296-5	256	260	.677	.672	106°
ROLLER	35-817-9	290CR-6	RT290-2	300-5	260	264	.688	.672	106°
ROLLER	35-819-9	294CR-6	RT294-2	304-5	264	268	.688	.672	106°
ROLLER	35-821-9	298CR-6	RT298-2	308-5	268	272	.696	.672	106°
ROLLER	35-823-9	302CR-6	RT302-2	312-5	272	276	.696	.672	106°
FORD V8 351W 1968-1995 REVERSE ROTATION					CUSTOM GRINDS AVAILABLE (35-000-5RR)				
FORD V8 351C, 351M 1970-1982 W/ 1.73 ROCKERS					CUSTOM GRINDS AVAILABLE				
HYDRAULIC	32-214-4	252BH-12	252-6	252-5	201	206	.467	.467	112°
HYDRAULIC	32-300-4	252AH-10	252-5	260-8	206	212	.465	.481	110°
HYDRAULIC	32-304-4	260AH-10	260-8	268-9	212	218	.481	.509	110°
HYDRAULIC	32-308-4	268AH-10	268-4	276-4	222	226	.531	.531	110°
HYDRAULIC	32-309-4	268AH-8	268-4	276-4	222	226	.531	.531	108°
HYDRAULIC	32-310-4	276AH-10	276-3	284-3	228	236	.544	.544	110°
HYDRAULIC	32-313-4	280AH-10	280-9	288-9	232	237	.554	.554	110°
HYDRAULIC	32-312-4	280AH-8	280-9	288-9	232	237	.554	.554	108°
HYDRAULIC	32-314-4	286AH-8	286-3	292-3	236	244	.562	.556	108°
HYDRAULIC	32-315-4	286AH-10	286-3	292-3	236	244	.562	.556	110°
HYDRAULIC	32-316-4	292AH-10	292-3	296-3	244	246	.556	.585	110°
HYDRAULIC	32-318-4	296AH-8	296-3	305-4	246	253	.585	.581	108°
HYDRAULIC	32-322-4	305AH-8	305-4	312-6	253	260	.581	.607	108°
HYDRAULIC	32-236-5	312H-10	312-6	312-6	260	260	.610	.610	110°
HYDRAULIC	32-324-4	312AH-8	312-6	320-9	260	268	.607	.607	108°
SOLID	32-550-5	270S-8	270-1	270-1	237	237	.570	.570	108°
SOLID	32-643-5	295B-6	295-1	310-2	260	270	.645	.648	106°
SOLID	32-645-5	310B-6	310-2	314-1	270	276	.648	.641	106°
SOLID	32-646-5	320B-8	320-2	324-1	280	286	.648	.667	108°
ROLLER	32-680-9	288BR-4	288-6	292-6	258	262	.702	.702	104°
ROLLER	32-684-9	292BR-4	292-6	296-4	262	266	.702	.702	104°
ROLLER	32-688-9	296BR-4	296-4	300-7	266	270	.702	.702	104°
ROLLER	32-778-9	306CR-8	306-1	319-1	273	283	.692	.692	108°
ROLLER	32-785-9	324BR-8	324-2	328-2	289	294	.786	.738	108°
FORD V8 332-406 1958-1962					CUSTOM GRINDS AVAILABLE (104-000-5)				
FORD V8 352-428 1958-1976 W/ 1.73 ROCKERS					CUSTOM GRINDS AVAILABLE				
HYDRAULIC	33-300-4	252AH-10	252-5	260-8	206	212	.476	.492	110°
HYDRAULIC	33-304-4	260AH-10	260-8	268-5	212	218	.492	.502	110°
HYDRAULIC	33-306-4	268AH-10	268-4	276-4	222	218	.544	.544	110°
HYDRAULIC	33-308-4	270AH-10	270-4	280-3	224	230	.551	.539	110°
HYDRAULIC	33-310-4	276AH-10	276-3	284-3	228	236	.556	.556	110°
HYDRAULIC	33-313-4	280AH-10	280-9	288-9	232	237	.567	.567	110°
HYDRAULIC	33-312-4	286AH-8	286-3	292-3	236	244	.575	.569	108°
HYDRAULIC	33-315-4	286AH-10	286-3	292-3	236	244	.575	.569	110°
HYDRAULIC	33-317-4	292AH-10	292-3	296-3	244	246	.569	.598	110°
HYDRAULIC	33-316-4	296AH-10	296-3	305-4	246	253	.598	.595	110°
HYDRAULIC	33-320-4	305AH-8	305-4	312-6	253	260	.595	.621	108°
HYDRAULIC	33-322-4	312AH-8	312-6	320-9	260	268	.610	.610	108°
HYDRAULIC	33-243-5	320H-10	320-9	320-9	268	268	.611	.611	110°
FORD V8 352-428 1958-1976 W/ 1.73 ROCKERS					CUSTOM GRINDS AVAILABLE				
SOLID	33-640-5	279B-8	MA279-1	MA287-1	252	260	.588	.588	108°